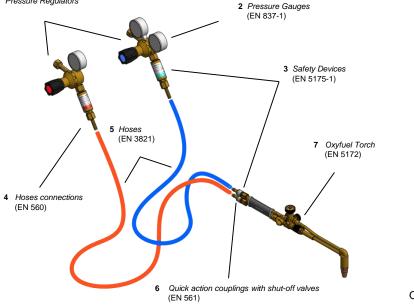


## PERIODIC INSPECTIONS AND MAINTENANCE PROGRAM



SERVICE SCHEDULE FOR GAS EQUIPMENT USED IN WELDING, CUTTING AND ALLIED PROCESSES SICUREZ

SUMMARY OF PERIODIC INSPECTIONS IN ACCORDANCE WITH UNI 11627

REFER TO THIS STANDARD FOR THE COMPLETE AND DETAILED DESCRIPTION OF THE CHECKS TO PERFORM

## **BEFORE EACH USE**

**GENERAL VISUAL INSPECTION** (SUITABILITY OF THE EQUIPMENT FOR THE INTENDED USE, NO DAMAGE, NO GREASY OR OILY RESIDUES, PROPER WORKING OF PRESSURE REDUCERS AND GAUGES, ETC.);

LEAK TESTS AT THE WORKING PRESSURE OF ALL JOINTS.

	ITEM						
	1	2	3	4	5	6	7
ANNUALLY AND AT EACH CHANGE OF THE CYLINDER OR EQUIPMENT	PRESSURE REGULATORS	PRESSURE GAUGES	SAFETY DEVICES	HOSE CONNECTIONS	Hoses	QUICK ACTION COUPLINGS	OXYGUEL TORCH
FOLLOW THE MANUFACTURER'S INSTRUCTIONS FOR EACH DEVICE OR EQUIPMENT	Рк	Ч	SA	£	£	ğ	ð
INTEGRITY OF THREADS, SEATS, GASKETS, CONNECTIONS	~	1	1	~	~	✓	✓
ABSENCE OF GREASE OR OILY RESIDUES	~	1	1	~	~	~	✓
MATCHING OF MARKING AND/OR COLOR WITH THE TYPE OF GAS USED AND FLOW DIRECTION	~	~	~		~		
PRESENCE AND PROPER INSTALLATION OF SAFETY DEVICES			~				
ABSENCE OF RIPS, BULGES, CRACKS AND DAMAGES					~		
CORRECT OPERATION OF SHUT-OFF SYSTEMS AND VALVES (INCLUDING BACKFLOW)	~		1			1	~
INTEGRITY AND PROPER OPERATION OF THE NOZZLE							~
LEAK TEST OF JOINT AT THE MAXIMUM OPERATING PRESSURE	1	1	~	1	1	~	✓
<b>REPLACEMENT OR FULL OVERHAUL</b> TO BE CARRIED-OUT BY THE MANUFACTURER OR AUTHORIZED REPAIRERS	YEARS						
RECOMMENDED MAXIMUM INTERVALS (AT NORMAL OPERATING CONDITIONS)	5	5	5	5	3	5	5

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